



3M Automotive and Aerospace Solutions
3M Center, Building 3M Center, 0223-3S
St. Paul, MN 55144-1000

Date: February 13, 2023
Subject: New cartridge for 3M™ Scotch-Weld™ Epoxy Adhesive EC-2216 B/A, Gray

Dear Valued Customer,

This is a notification that 3M is obsoleting the 50 mL Mix Pack Cartridge of 3M™ Scotch-Weld™ Epoxy Adhesive EC-2216 B/A Gray, effective immediately. Orders will be transitioned to the 3M™ Scotch-Weld™ Epoxy Adhesive EC-2216 B/A, Gray, 41.5 mL cartridge that was commercially launched in 2022. There is no change to the adhesive formulation. This new cartridge requires a different applicator for dispensing the adhesive than the 50 mL cartridge, but the static mixing nozzles remain the same.

The adhesive applicators, plungers, and nozzles are now standardized across the product line. We hope this consistency will lead to easier ordering and use of our products. The tables below indicate the necessary information for ordering the applicator and nozzles for dispensing the EC-2216 adhesive.

Cartridge, Plunger and Nozzle Information

| | Phase-Out (Discontinuing) | Phase-In (Going Forward) |
|--------------|---|--|
| Product Name | 3M™ Scotch-Weld™ Epoxy Adhesive EC-2216 B/A, Gray, 50 mL Cartridge, 60/Case | 3M™ Scotch-Weld™ Epoxy Adhesive EC-2216 B/A, Gray, 41.5 mL, 12 Each/Case |
| Legacy SKU | 87-2500-0321-4 | 87-3300-0260-8 |
| SAP ID | 7000058935 | 7100269534 |

Picture of the cartridge and Applicator



Required Applicator, Plunger and Nozzle Information

| | Phase-Out (Discontinuing) | Phase-In (Going Forward) |
|-----------------------|---------------------------|--|
| Dispenser - Manual | DS 53-01 | EPX Plus II Applicator |
| Legacy SKU | NA | 62-9170-9932-7 |
| SAP ID | NA | 7100148764 |
| Plunger | 2:1 / 1:1 Shared Plunger | 2:1 / 1:1 Shared Plunger |
| Plunger Markings | PLS 053-01 | PLA 050-01 |
| Legacy SKU | NA | 62-9170-9913-7 |
| SAP ID | NA | 7010415317 |
| Dispenser - Pneumatic | None | EPX Pneumatic Applicator |
| Legacy SKU | NA | 62-9178-9951-0 |
| SAP ID | NA | 7100148769 |
| Mixing Nozzle | NA | 3M™ Scotch-Weld™ EPX Mixing Nozzle Square Green, 48.5mL/50mL |
| Legacy SKU | NA | 62-9154-9148-4 (36/case) 62-9171-9954-9 (1200/case) |
| SAP ID | NA | 7100104991 (36/case) 7100148765 (1200/case) |
| Mixing Nozzle | NA | 3M™ EPX Mixing Nozzle Helical White, 48.5mL/50mL |
| Legacy SKU | NA | 62-9178-9151-7 (72/case)62-9178-9951-0(2000/case) |
| SAP ID | NA | 7100148766 (72/case) 7100148756 (2000/case) |

We have teams across 3M dedicated to supporting your business needs. Please contact your 3M Sales Manager, Customer Service Representative or your 3M authorized distributor if you have any questions. Thank you for your continued business.

Thank you,

Chris Enstrom
 Global Portfolio Manager - Aerospace
 3M Automotive and Aerospace Solutions Division