



Raw Material Changes for Epocast® 1614-A1, 1614-A2, 1661

September 5, 2023

Dear Valued Customer,

Huntsman Advanced Materials had previously communicated on June 1, 2023, regarding the impending change of a raw material affecting the products below. This material has been discontinued and will need to be replaced. This change will require the formulations for these products to be updated.

Our technical and process development teams are finalizing the new product reformulation and targeting completion before the end of 3Q2023. We will be able to produce the current products through 2023 assuming normal demand levels. We will evaluate the current raw material inventory level on a month-by-month basis thereafter.

Please continue to place orders for the current products with 2023 delivery dates using your normal cadence unless directed otherwise. We will not be able to accept orders for the current products with delivery dates in 2024. This may change as we approach 2024.

Product Family of Current Material Name Being Deactivated	Product Family of New Equivalent Material Name
EPOCAST® 1614-A1 US	EPOCAST®1614-A3 US
EPOCAST® 1614-A2 US	
EPOCAST® 1661 US	

We understand and apologize for the inconvenience this may cause. The next update will contain the equivalency data, new SKU's and sample availability for the new product. We anticipate having this information available in late 4Q2023. The various specification approvals will begin subsequently. The specification owners will be responsible for the timeline required to complete their approval.

We remain committed to providing products to meet your business needs. Thank you for your understanding and cooperation in this matter. Please do not hesitate to contact your Huntsman Sales Representative or the undersigned with your questions.

Best Regards,

A handwritten signature in black ink that reads "Todd Roppo". The signature is written in a cursive, flowing style.

Todd Roppo

Commercial Project Manager
Huntsman Advanced Materials

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