



July 22, 2022

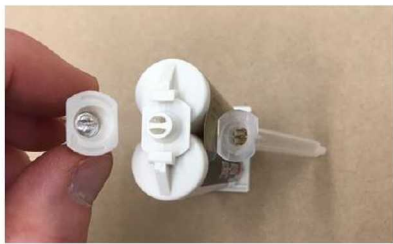
Dear Valued Customer,

3M uses side by side cartridges to package two-part adhesives for dispensing. There has been a disruption of supply that requires 3M to procure the empty cartridges from a different manufacturing location for select products.

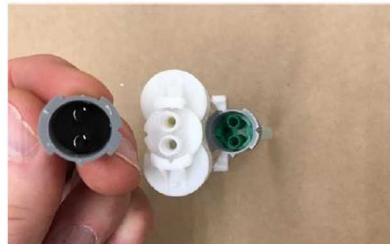
For the products in the table listed below entitled “Current Items”, a shift will be required. The first three items will require a 3M stock number change because the style of cartridge requires a fill volume change. For the remaining five products, the style of cartridge will change, but no 3M stock number change is required because the fill volume is staying the same.

The newer cartridge design uses a different static mixing nozzle which will be shipped with the new cartridges. The newer cartridge design will fit in the dispensing systems currently in use with the older style cartridge. This change only affects the cartridge, the adhesive formula is not changing.

The images below show the transition.



Current Cartridge tip and mixing nozzle



New Cartridge tip and mixing nozzle

FROM CURRENT ITEMS

| Ratio | Legacy SKU | SAP SKU | Description | Status |
|-------|-------------|------------|--|--|
| 1:1 | 87250003289 | 7100023241 | S/W URETHANE ADH EC-3532 B/A 50ML MIXPAC CART EC-3532 | Needs new 3M stock number, see table below New nozzle also needed |
| 1:1 | 87250003305 | 7100026044 | S/W URETHANE ADH EC-3535 B/A 50ML MIXPAC CART EC-3535 | |
| 1:1 | 87250003321 | 7000058936 | S/W EPXY ADH EC-3501 B/A GRAY 50ML MIXPAC CART EC-3501 | |
| 2:1 | 87250003180 | 7000058934 | S/W EPXY ADH EC-3333 B/A GRAY 50ML MIXPAC CART EC-3333 | Doesn't need new 3M stock number |
| 2:1 | 87330002327 | 7100254298 | EC-3333 B/A GRAY 50ML MIXPAC CART 36/CS | |
| 2:1 | 87250003263 | 7010351960 | S/W EPXY ADH EC-2615 B/A LW CHARC 50ML MIXPAC CART CB-2000 | Existing nozzle will work |
| 2:1 | 87250003248 | 7010304394 | S/W EPXY ADH EC-2615 B/A LW 50ML MIXPAC CART EC-2618 | |
| 2:1 | | | S/W EPXY ADH EC-2615 B/A CHARC 50ML MIXPAC CART CB-2003BA | |
| 2:1 | 87250003222 | 7010399415 | | |

TO FUTURE ITEMS

| Ratio | Legacy SKU | SAP SKU | Description |
|-------|----------------|------------|---|
| 1:1 | 70-0052-1003-7 | 7100289125 | 3M™ Scotch-Weld™ Urethane Adhesive EC-3532 B/A, 48.5 mL, 36 Each/Case |
| 1:1 | 70-0052-1004-5 | 7100289124 | 3M™ Scotch-Weld™ Urethane Adhesive EC-3535 B/A, 48.5 mL, 36 Each/Case |
| 1:1 | 70-0052-1005-2 | 7100289123 | 3M™ Scotch-Weld™ Urethane Adhesive EC-3501 B/A, 48.5 mL, 36 Each/Case |
| 2:1 | 87250003180 | 7000058934 | S/W EPXY ADH EC-3333 B/A GRAY 50ML MIXPAC CART EC-3333 |
| 2:1 | 87330002327 | 7100254298 | EC-3333 B/A GRAY 50ML MIXPAC CART 36/CS |
| 2:1 | 87250003263 | 7010351960 | S/W EPXY ADH EC-2615 B/A LW CHARC 50ML MIXPAC CART CB-2000 |
| 2:1 | 87250003248 | 7010304394 | S/W EPXY ADH EC-2615 B/A LW 50ML MIXPAC CART EC-2618 |
| 2:1 | 87250003222 | 7010399415 | S/W EPXY ADH EC-2615 B/A CHARC 50ML MIXPAC CART CB-2003BA |

Future action needed:

For the three 1:1 products in the above table, when available, please start ordering the 3M stock numbers in the "To Future Items" table.

Sincerely,

Chris Enstrom
Global Portfolio Manager
3M Automotive and Aerospace Solutions Division